



632-B

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MERCURY-VAPOR THYRATRON

NEGATIVE-CONTROL TETRODE TYPE

GENERAL DATA

Electrical:

Heater, for Unipotential Cathode:

Voltage	5*	ac or dc volts
Current	5	amp

Cathode:

Minimum heating time prior to tube conduction	5	minutes
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Direct Interelectrode Capacitances (Approx.):

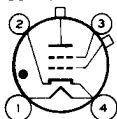
Grid No.1 to anode	0.04	μ f
Grid No.2 to anode	3	μ f
Ionization Time (Approx.)	10	μ sec
Deionization Time (Approx.)	1000	μ sec
Maximum Critical Grid-No.1 Current	2	μ amp
Anode Voltage Drop (Approx.)	12	volts

Mechanical:

Mounting Position	Vertical, base down
Maximum Overall Length	8-5/16"
Seated Length	7-1/2" \pm 1/4"
Maximum Radius (Including side cap)	1-3/4"
Weight (Approx.)	9 oz
Bulb	T-18
Top Cap	Skirted Medium (JETEC No.C1-29)
Side Cap	Saddle Medium
Base	Skirted-Medium-Shell Small 4-Pin with Bayonet (JETEC No.A4-71)

Basing Designation for BOTTOM VIEW. 4CD

Pin 1-Heater
 Pin 2-Cathode,
 Circuit
 Returns
 Pin 3-Grid No.2



Pin 4-Heater,
 Cathode
 Top Cap-Anode
 Side Cap-Grid No.1

Temperature Control:

Heating--When the ambient temperature is so low that the normal rise of condensed-mercury temperature above the ambient temperature will not bring the condensed-mercury temperature up to the minimum value of the operating range specified under *Maximum Ratings*, some form of heat-conserving enclosure or auxiliary heater will be required.

Cooling--When the operating conditions are such that the maximum value of the operating condensed-mercury temperature is exceeded, provision should be made for forced-air cooling sufficient to prevent exceeding the maximum value.

* Under operating conditions where the average anode current does not exceed 0.5 ampere, the heater voltage may be increased to 5.5 volts.



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MERCURY-VAPOR THYRATRON

IGNITOR-FIRING AND GRID-CONTROLLED RECTIFIER SERVICE

Maximum Ratings, Absolute Values:

For anode-supply frequency of 60 cps

Operating Condensed-Mercury
Temperature Range
40° to 80°C[■]

PEAK ANODE VOLTAGE:

Forward	1500 max.	volts
Inverse	1500 max.	volts

GRID-No.2 (SHIELD-GRID) VOLTAGE:

Peak, before tube conduction	-300 max.	volts
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GRID-No.1 (CONTROL-GRID) VOLTAGE:

Peak, before tube conduction	-1000 max.	volts
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CATHODE CURRENT:

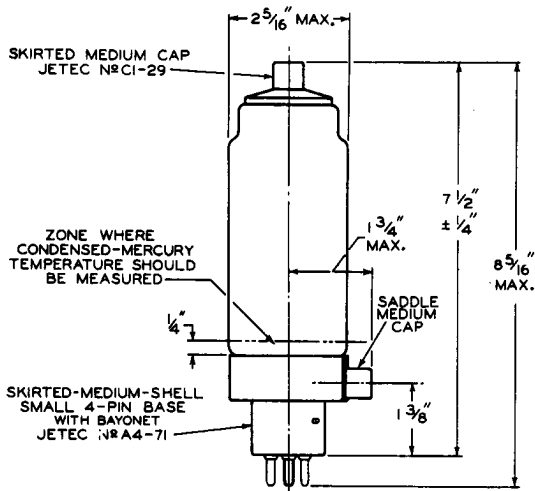
Peak	30 max.	amp
Average*	2.5 max.	amp
Fault, for duration of 0.1 second max.	150 max.	amp

AVERAGE GRID-No.2 CURRENT*	+0.25 max.	amp
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AVERAGE GRID-No.1 CURRENT*	+0.25 max.	amp
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[■] Recommended temperature range of condensed mercury is 45° to 50°C.

* Averaged over any interval of 30 seconds maximum.





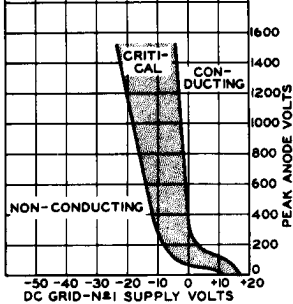
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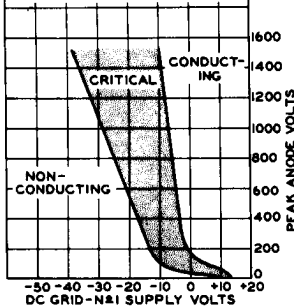
OPERATIONAL RANGES OF CRITICAL GRID-N#2 VOLTAGE

$E_f = 5$ VOLTS
 GRID-N#2 (SHIELD) VOLTS = 0
 RANGE SHOWN TAKES INTO AC-
 COUNT INITIAL DIFFERENCES
 BETWEEN INDIVIDUAL TUBES
 AND SUBSEQUENT DIFFER-
 ENCES DURING TUBE LIFE.
 GRID RESISTOR = 0 OHMS
 CONDENSED-MERCURY TEMP-
 ERATURE = 40° TO 80° C



92CS-9008T

$E_f = 5$ VOLTS
 GRID-N#2 (SHIELD) VOLTS = 10
 RANGE SHOWN TAKES INTO AC-
 COUNT INITIAL DIFFERENCES
 BETWEEN INDIVIDUAL TUBES
 AND SUBSEQUENT DIFFER-
 ENCES DURING TUBE LIFE.
 GRID RESISTOR = 0 OHMS
 CONDENSED-MERCURY TEMPER-
 ATURE RANGE = 40° TO 80° C



92CS-9007T